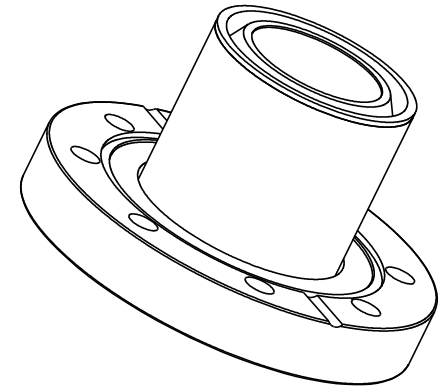
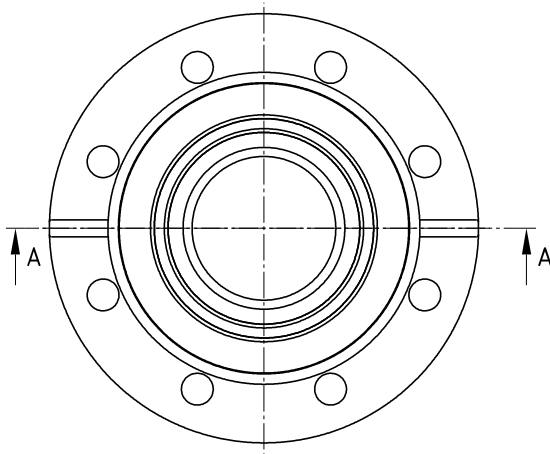
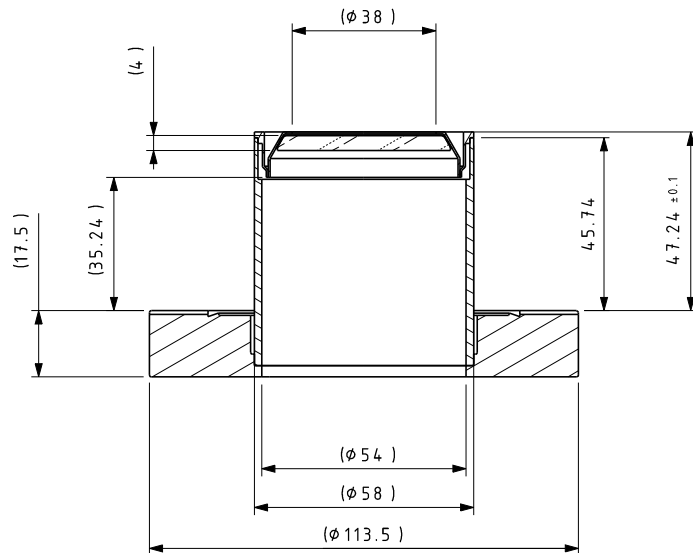


MATERIAL PARAMETERS	REQUIREMENT
FLANGE & METALWORK	STAINLESS STEEL 316L
OPTIC SLEEVE	INCONEL 600
OPTIC FERRULE	TANTALUM
MATERIAL	FUSED SILICA, HEREAUS SPECTROSIL 2000
OPTIC TRANSMITTED WAVEFRONT ERROR (TWE)	LAMBDA/10
OPTIC PARALLELISM	<10 ARC SECONDS
OPTIC POLISH	20/10 SCRATCH/DIG



A-A



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Project SPECIAL TECH	Material and spec SEE ITEMS LIST AND DETAILS	Finish CLEAN	Surface texture N/A Unless stated	TOLERANCING ISO 8015 GENERAL TOLERANCES ISO 2768-mK	
Document type FABRICATION DRG	Weight 1157 kg	ALL DIMENSIONS IN mm	Quality class -	Technical classification	RH - RI - V - T -
Authorisation reference TDA-002458	Created by Gary Spencer	Title DN63CF VIEWPORT ASSEMBLY - J0493 38CV			
Technical Specification ref.	Work package manager M CUDDY	Approved by E HARFORD			
Release date 26/04/2024	Redrawn to UKAEA CAD STANDARDS	Scale 1:1			
Revision description	REDRAWN TO UKAEA CAD STANDARDS	Sheet 01/03	Size A2	VPR063014	Rev. B